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**FABRICATION AND RESEARCH ON THE
CHARACTERISTICS OF NANO Fe⁰, Cu⁰, Co⁰
DIRECTIONS FOR APPLICATION IN AGRICULTURE**

**SUMMARY OF DISSERTATION ON SCIENCES OF MATTER
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The thesis can be found in:

- The Library of Graduate University of Science and Technology, Vietnam Academy of Science and Technology.
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I. THESIS INTRODUCTION

1. Urgency of the topic

The agricultural sector is currently facing a series of global challenges such as: the world's population is growing rapidly, the area of arable land is increasingly shrinking, climate change issues, or environmental issues such as pesticide residues, fertilizers...

Therefore, the need to change traditional farming methods with new agricultural techniques to save costs, improve productivity, crop quality, and ensure environmental safety is very necessary. The application of nanotechnology in the agricultural sector promises to solve these problems.

Indeed, nanotechnology applied to agriculture is currently being researched mainly in five aspects. One is stimulating plant growth. Two is increasing crop yield. Three is protecting plants. Four is improving soil quality. Five is intelligent monitoring of pathogens and pesticide residues.

Along with the recent vibrant development of nanotechnology, scientists have studied the effects of nano-sized trace elements (<100 nm) on plants. The effects of nanoparticles can be through stages such as seed treatment before planting, combined in foliar fertilizers, slow-release fertilizers, herbicides, pesticides, etc.

When treating seeds with nano metals, typically nano copper, iron, cobalt... they have the effect of destroying microorganisms, protecting seeds from pathogens. In addition, they also create unfavorable conditions for pathogenic microorganisms in the soil, and at the same time they are absorbed by plants as trace elements that stimulate plant growth. Trace elements increase moisture through the seed coat, activate biochemical processes in the seed, increase the viability, germination, and growth of above-ground parts as well as the root system. The stronger the germination ability of seeds, the less the consumption of reserve nutrients, the more the plant's respiration, allowing seeds to germinate and sprout even with a small amount of nutrients in the endosperm. In fact, farmers have often used metals

in the form of salts or chelate complexes to treat seeds, spray, and fertilize. However, the toxicity of metals in nano-particle form is proven to be 10-40 times smaller than the toxicity of the salts of those metals. Using nano-metals to treat seeds before planting to replace current conventional seed treatments, contributing to improving crop yields and minimizing environmental pollution is an extremely necessary measure to develop a clean, safe and environmentally friendly agriculture.

Among the trace elements, copper has a particularly important meaning in the life of plants and cannot be replaced by any other element. Copper is the main component of enzymes concentrated in plant roots, participating in the nitrogen metabolism and oxidation process occurring in plant cells and it is in the basic components of oxidizing enzymes. Under the effect of copper, plant respiration increases dramatically, increasing the chlorophyll content and its resistance. Next is iron, iron is an important catalyst in the production of chlorophyll, which gives leaves their green color. Iron affects many synthesis and metabolism processes of organic compounds, including cytochromes - a transmitting agent, participating in the respiratory process and even entering the composition of peroxide oxidizing enzymes and catalysts. In addition, it is a component of the iron complex, a functional compound among the transfer agents (transporters) in the process of photosynthesis, reduction of NO_3^- and SO_4^{2-} , nitrogen assimilation and chlorophyll biosynthesis. Cobalt belongs to the group of super-trace elements, is a catalyst for many biochemical reactions of plants, related to the process of nitrate reduction and nitrogen synthesis. Cobalt is a central component of vitamin cobalamin, or vitamin B-12. Cobalt has a positive effect on the accumulation of chlorophyll, increases the strength of the bond of chlorophyll complexes with proteins and their resistance to destruction in the dark. Thus, among the trace elements necessary for plants, iron, copper and cobalt are the three indispensable and most important elements.

On the other hand, among food crops in our country, corn is currently the main crop after rice, and among medicinal plants, ginger is currently a crop that plays a role in hunger eradication and poverty reduction, bringing high economic efficiency in many localities, especially in the northern mountainous provinces. However, corn and ginger production currently mainly uses traditional farming methods, depending entirely on natural conditions, leading to low crop yields. Therefore, applying science and technology, choosing smart farming models combined with using nano-metal preparations to treat seeds is the core solution to increase crop yields. In addition, the study not only studies the effects of metal nanoparticles on the growth and development of plants in tropical climates, but also studies the effects of metal nanoparticles on the growth and development of wheat and barley plants grown in temperate climates.

Therefore, the choice of research direction to manufacture zero-valent nanoparticles of three metals Fe^0 , Cu^0 , Co^0 to survey and evaluate their impact on the growth and development, increasing productivity of some specific crops such as corn, ginger in tropical climate conditions and wheat, barley in temperate climate conditions in the doctoral thesis has both novelty and scientific significance and practical value in the country and in the world.

Based on the above scientific and practical requirements, the doctoral student chose the topic "Manufacture and study of properties of nano metals Fe^0 , Cu^0 , Co^0 oriented to application in agriculture" as his doctoral thesis.

2. Research objectives of the thesis:

- Fabrication of nanocrystals of metals Fe, Cu, Co with zero valence (Fe^0 , Cu^0 , Co^0) with size under 100 nm by reduction method with newly generated hydrogen.
- Find suitable conditions for pre-treatment of corn, wheat, barley/ginger seeds with zero-valent metal nanoparticles (Fe^0 , Cu^0 , Co^0).

- Evaluate the ability to stimulate growth during the germination stage, stem, root, leaf development, the ability to increase yield of corn, ginger, wheat, barley after seed treatment with nano Fe^0 , Cu^0 , Co^0 and their mechanism of action.

Thesis research content :

1. Research on the fabrication and characterization of metal nanoparticles Fe^0 , Cu^0 , Co^0
2. Research on the preparation and physicochemical characteristics of seed treatment solution based on metal nano suspension solution.
3. Investigate the effects of metal nanoparticles Fe^0 , Cu^0 , Co^0 on growth, development, yield, and product quality of corn, ginger, wheat, and barley.

4. Thesis layout

The thesis with 116 pages includes 3 chapters. Chapter 1: Overview. Chapter 2: Experiments and research methods. Chapter 3: Results and discussion.

II. THESIS CONTENT

CHAPTER 1. RESEARCH OVERVIEW

Study and collect scientific information related to metal nanomaterials, including characteristic properties and methods of manufacturing metal nanomaterials. On that basis, propose methods of manufacturing metal nanomaterials as well as chemicals suitable for the topic. The method of manufacturing 3 metal nanomaterials Fe, Cu, Co is chosen as the chemical reduction method with hydrogen gas as the reducing agent. Hydrogen gas produced from the water electrolysis reaction is used directly to enhance the efficiency of the reduction process.

Studying some viewpoints on the mechanism of action of super-dispersed metal nanoparticles on plants shows that the mechanism of action of nanoparticles is very complicated because they act simultaneously on many objects and many processes occurring inside the cell, at the center of

the cell or the entire system, in which the active center of enzymes can be the object of action of nanoparticles. There are many studies by scientists around the world that have proven the effectiveness of the application of metal nanoparticles on plants. However, up to now, there has been no clear study on the mechanism of action of super-dispersed metal nanoparticles on plants and there is still much controversy. In this thesis, I assume that the object of action of nanoparticles is the active center of enzymes.

An overview of the domestic and foreign research on the application of metal nanoparticles in the field of cultivation shows that metal nanoparticles have the effect of promoting plant growth and are of great interest in the field of application in agricultural production. There have been many studies by scientists in the world as well as in the country that have proven the effects of metal nanoparticles on plants. However, there is still a lack of in-depth research on a form of zero-valent metal nanoparticles, methods and conditions for their synthesis, their characteristic physical-chemical-biological properties in the metallic state as well as when converted into energy-rich solutions for seed treatment before planting.

Therefore, the choice of research direction to manufacture zero-valent Fe, Cu, Co metals nano by hydrogen reduction method and to investigate their physical-chemical properties, their effects on growth, development and productivity of some crops through the process of seed/tubers treatment before planting in the thesis has novelty and scientific significance as well as practical value both domestically and internationally.

CHAPTER 2: EXPERIMENT AND RESEARCH METHODS

2.1. Chemicals, materials and equipment

2.1.1. Chemicals

Chemicals used in the study High purity, produced by Merck of Germany, including: Iron nitrate $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, copper sunfat CuSO_4

.5H₂O, cobalt nitrate Co(NO₃)₂ .6H₂O, sodium hydroxide NaOH, ammonium hydroxide NH₄OH.

2.1.2. Materials

The corn seeds are hybrid corn LVN-10, a single hybrid of the Maize Research Institute. The ginger roots are the traditional buffalo ginger variety commonly grown in Ha Quang district, Cao Bang. The wheat and barley seeds are early-ripening varieties of Belarus, commercially produced by Evro- Semena, Belarus.

2.1.3. Equipment

Hydrogen electrolyzer (USA, model HGH -300). Nabertherm temperature controlled tube furnace (Germany model R 50/500/12) . Elmasonic S60H ultrasonic vibrator. pH meter 7110. High speed refrigerated centrifuge. Frichs planetary ball mill (Germany).

2.2. Fabrication of metal nanomaterials Fe⁰, Cu⁰, Co⁰

2.2.1. Preparation of precursors

Process of making precursors: Add the corresponding metal salt (Fe(NO₃)₃ .9H₂O, CuSO₄ .5H₂O, Co(NO₃)₂ .6H₂O) into distilled water, then stir until dissolved, we get a metal salt solution. Slowly drop NaOH solution or NH₄OH solution into the metal salt solution to create a precipitate. The resulting precipitate is decanted, washed with distilled water many times to wash away all the ions. Centrifuge the resulting product, then dry it, heat it in air, then grind it finely to get the final product, oxide powder.

2.2.2. Fabrication of metal nanoparticles Fe⁰, Cu⁰, Co⁰

Put the precursor into the ceramic boat and then put it into the reaction chamber. Then put the reaction chamber into the furnace. Install the gas pipe and safety valve. Electrolyze to create a flow of H₂ gas at a rate of 300ml/min. Heat slowly to the appropriate temperature. Let the furnace cool naturally while continuing to electrolyze to create a flow of H₂ gas to protect the sample. After the furnace cools, take the product out and store it in a vacuum environment.

2.2.3. Methods for studying the properties of materials and evaluating the impact of metal nanoparticles on plants

2.2.3.1. Methods of studying the properties of materials

The thesis used methods to study the characteristics of materials including: X - ray diffraction (XRD) to analyze the structure of the material. X-ray fluorescence (XRF) and energy dispersive spectroscopy (EDX) to analyze the chemical composition of the sample. Scanning electron microscopy (SEM) to evaluate the morphology and size of the particles . Zeta spectrum method, DLS dynamic light scattering method: determine the distribution of particle size and Zeta potential . BET method : Determine the specific surface area of the sample .

2.2.3.2. Methods for assessing the impact of metal nanoparticles on plants

a. Method of treating seeds/tubers with nano-lim particles

The metal nano suspension solution is made by dissolving a certain amount of metal nano into a volume of distilled water (deionized) at a predetermined concentration, used to treat seeds. Put the mixed solution into an ultrasonic vibrator and turn it on continuously for 10 to 40 minutes. Under the influence of ultrasonic waves, the metal nano particles participate in the reduction reaction and are transformed into a suspension in the water environment.

Seeds/tubers are soaked in a suspension of metal nanoparticles for a specific period of time, then removed and planted immediately for best results. Based on the quantity of seeds/tubers sown per hectare, the mass of seeds/tubers and the amount of metal nanoparticles needed for treatment according to each experimental formula are calculated.

b. Method for assessing the impact of metal nanoparticles on plants

Methods for assessing the growth and development of corn and ginger plants according to national standards for testing the cultivation and use value of corn and ginger varieties. For wheat and barley, the

determination is made according to current standards of the Republic of Belarus.

CHAPTER 3: RESULTS AND DISCUSSION

3.1. Research results on the fabrication and characterization of metal nanomaterials Fe^0 , Cu^0 , Co^0

3.1.1. Results of manufacturing precursors Fe_2O_3 , CuO , Co_3O_4

The precursors Fe_2O_3 , CuO , Co_3O_4 were prepared in powder form as precursors for the reduction reactions of Fe^0 , Cu^0 , Co^0 with relatively uniform shapes. The average particle size of Fe_2O_3 was 88.51nm, CuO had an average particle size of 81.17nm and purity was 99.96%, Co_3O_4 had an average particle size of 90.91nm. The properties of the precursors were determined by X-ray diffraction (XRD), scanning electron microscopy (SEM), dynamic light scattering (DLS) and XRF methods.

3.1.2. Results of fabrication of Fe^0 metal nano

To prepare nano Fe^0 , we investigated the effects of temperature and reaction time on the structure and particle size of the material, thereby finding the optimal temperature and time for calcining the sample. After investigating the selected sample calcination conditions, the temperature was 400°C and the time was 90 minutes. The properties of nano Fe^0 were determined by the following methods: XRD, SEM, XRF, BET, and DLS.

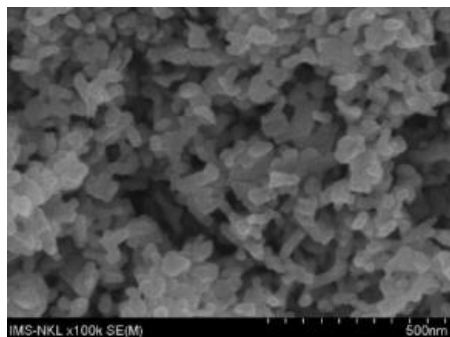


Figure 3.1 . SEM image of Fe^0 nano sample

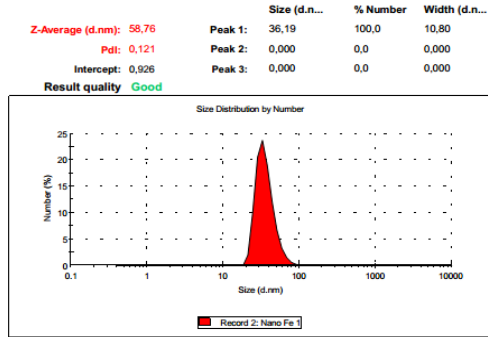


Figure 3.2. Particle size distribution of Fe^0 nano sample

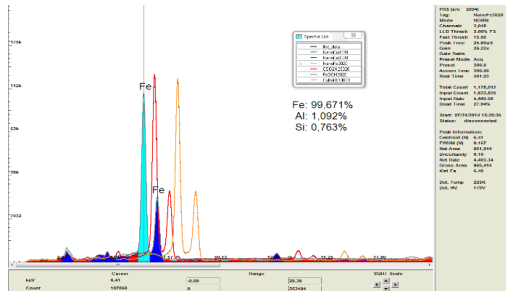


Figure 3.3. Elemental composition analysis of Fe^0 nano sample

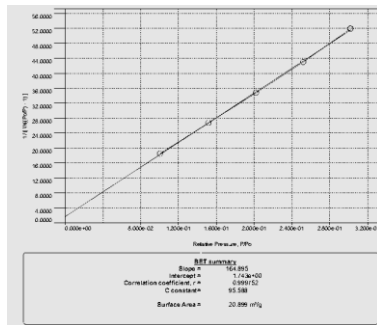


Figure 3.4. BET specific surface area measurement of Fe^0 nano sample

By the reduction method by newly generated hydrogen from the electrolysis reaction of water with a flow rate of 300ml/min, we successfully prepared Fe^0 iron metal nano powder. from iron (III) oxide Fe_2O_3 at a reaction temperature of 400°C and a reaction time of 90 minutes. The obtained Fe^0 nanoparticles had an average size of 58.76nm and a purity of 99.67%.

3.1.3. Results of fabrication of Cu^0 metal nano

The influence of reaction time and temperature on the structure and particle size of the material was investigated, thereby determining the optimal time for sintering the sample at 400°C and the duration at 60 minutes. The properties of Cu^0 nanoparticles were determined by the following methods: XRD, SEM, XRF, BET, and DLS.

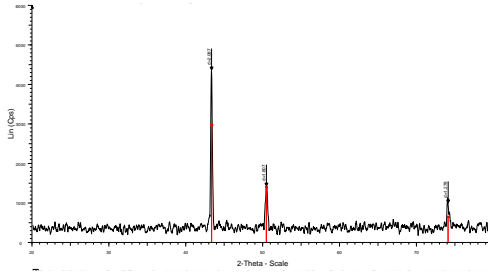


Figure 3.5. XRD pattern of Cu^0 nano sample annealed at 400°C , 60 minutes

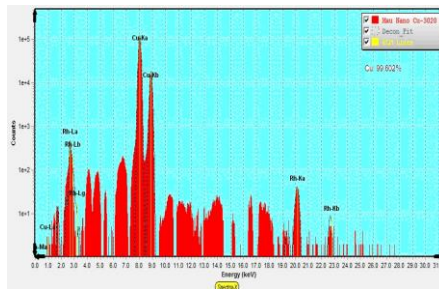


Figure 3.6 . Analysis of nano Cu^0 chemical composition by XRF method

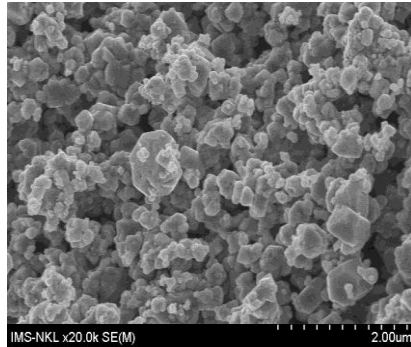


Figure 3.7. SEM image of Cu^0 nano sample fabricated at 400°C/60 minutes

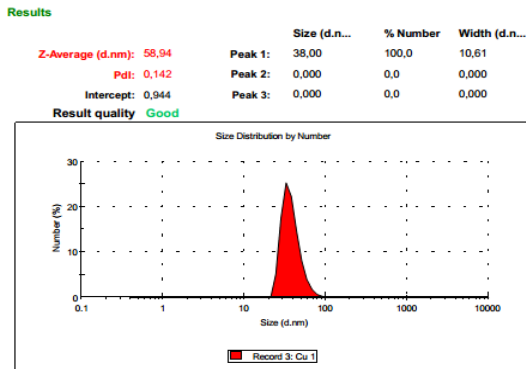


Figure 3.8 . Results of measuring the average grain size of the Cu^0 nano metal

By the reduction method by hydrogen generated from the electrolysis reaction of water. Successfully fabricated Cu^0 nano metal powder from copper (II) oxide CuO at a reaction temperature of 400°C, a reaction time of 60 minutes and a hydrogen gas flow of 300ml/min. The fabricated Cu^0 nano has an average size of 58.94nm, and a purity of 99.6%.

3.1. 4. Results of fabrication of Co^0 nano metal

The influence of temperature and reaction time on the structure and size of Co^0 nanoparticles was investigated, and the optimal temperature and time for calcination of the sample were determined at 500 °C and 60 minutes.

The properties of Co^0 nanoparticles were determined by the following methods: XRD, SEM, XRF, BET, and DLS.

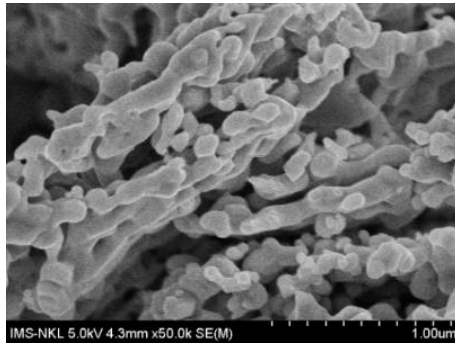


Figure 3.9 . . Photo SEM of Co^0 at 500 °C, reaction time 60 minutes

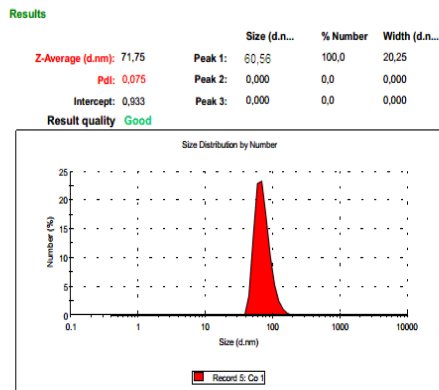


Figure3.10. Particle size distribution of Co^0 nano samples prepared at 500°C, reaction time 60 minutes

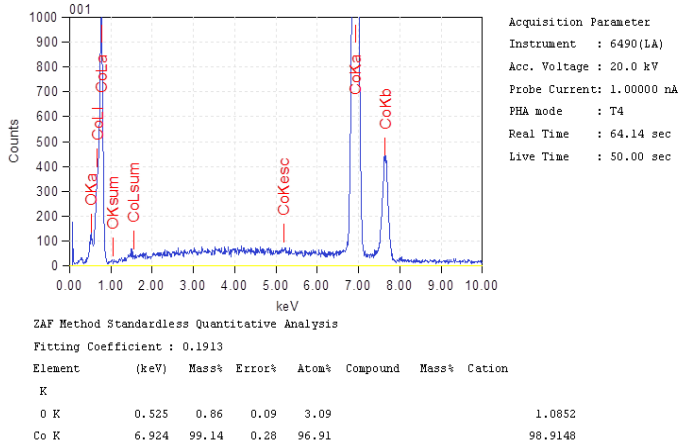


Figure 3.11 . EDX spectrum of Co^0 nano sample fabricated at 500°C , reaction time 60 minutes

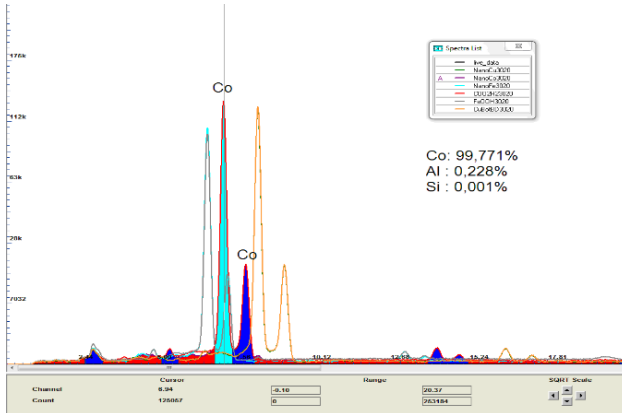


Figure 3.12 . Elemental composition analysis of Co^0 nano sample after reduction reaction by XRF method

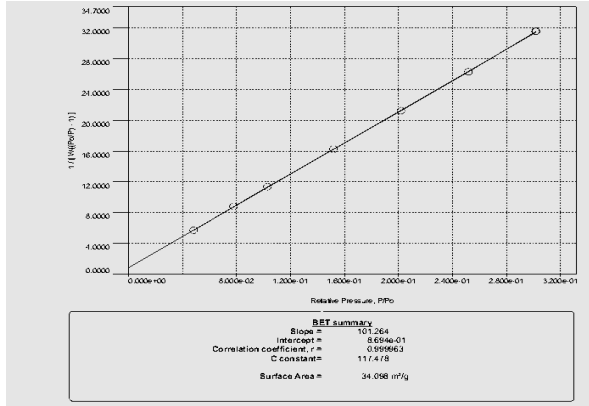


Figure 3.13. BET specific surface area measurement results of nano Co⁰

Based on the analysis of XRD, EDX, XRF, BET and SEM results, the optimal conditions for preparing Co⁰ nanomaterials are at a temperature of 500 °C, a calcination time of 60 minutes, and a hydrogen gas flow rate of 30 ml/min. The obtained Co⁰ nanomaterials are in the form of black, porous powder with an average size of 71.75 nm, and a purity of 98.91 to 99.71% (according to EDX and XRF).

3.2. Research results on the preparation and characterization of suspension solutions of metal nanoparticles

Making a suspension solution is an important step in the treatment of seeds before planting with metal nanoparticles. Metal nanoparticles in the process of creating a suspension solution by ultrasound will create highly active agents in the suspension solution, which can directly participate in reactions inside the cell, or act as catalysts for those reactions. Therefore, making a stable metal nano suspension solution is extremely important. Controlling the stability of the solutions is done through their zeta value. Many studies have shown that increasing the zeta potential increases the stability of the solution, leading to increased absorption of metal nanoparticles for seeds/seedlings. Thereby stimulating germination,

enhancing resistance for seedlings, increasing the growth and development of crops.

For each different metal, the content in the solution is different, the ultrasonic vibration time is different so their zeta energy potential is different. To select the optimal ultrasonic vibration time and particle content for each type of metal nanoparticle, we examined the effects of ultrasonic vibration time and particle content on the zeta potential of the suspension solution of metal nanoparticles. The zeta potential of the suspension solution was measured using the Zeta-Nanosizer ZS machine. The results showed that without ultrasonic vibration, the absolute value of the zeta potential of the Fe^0 , Cu^0 , Co^0 nanoparticle solution was lower and much closer to zero than the solution that had been ultrasonically vibrated. At that time, with the naked eye, it could be seen that the particles tended to cluster and the solution had not yet formed a suspension. Thus, to produce a stable metal nanoparticle suspension solution, we chose the ultrasonic vibration times of the metal nanoparticle solution that gave the largest absolute value of the zeta potential. So the ultrasonic vibration time of the selected nano suspension solutions is: nano Fe^0 is 20 minutes, nano Cu^0 is 20 minutes and nano Co^0 is 30 minutes.

3.3. Results of evaluating the effects of metal nanoparticles Fe^0 , Cu^0 , Co^0 on corn, ginger, wheat, and barley plants

3.3.1. Results for corn

The purpose of the study is to evaluate the growth ability, chlorophyll content, flavonoid biological compounds including anthocyanin of corn plants, this is to clarify the mechanism of action of metal nanoparticles on each type of plant cell and determine the type of metal nanoparticles with the content Its optimum affects drought resistance, growth and yield of corn plants .

The experiment included 11 formulas shown in Table 3.1 with 3 types of metal nanoparticles at 3 different concentrations and 2 control formulas including formula 1 without treatment, i.e. direct seeding, and

formula 2 treated with water respectively. The experiment was conducted in 2 steps. The first step was done in the laboratory. The second step was a field production test.

Table 3.1 . Experimental formula

STT	Recipe
1	DC1 (Control, no treatment)
2	DC2 (Control treated with water)
3	Fe CT1 (nano Fe concentration 5 mg/ l)
4	Fe CT2 (nano Fe concentration 4 mg/ l)
5	Fe CT3 (nano Fe concentration 3 mg/ l)
6	Cu CT1 (nano Cu concentration 5 mg/ l)
7	Cu CT2 (nano Cu concentration 4 mg/ l)
8	Cu CT3 (nano Cu concentration 3 mg/ l)
9	Co CT1 (nano Co concentration 5 mg/ l)
10	Co CT2 (nano Co concentration 4 mg/ l)
11	Co CT3 (nano Co concentration 3 mg/ l)

3.3.1.1. Evaluation of the effect of treating corn seeds with metal nanoparticles in a nursery-scale experiment

When surveying and evaluating the effects of treating corn seeds with metal nanoparticles in a nursery-scale experiment . The effects of treating corn seeds with metal nanoparticles Fe⁰, Cu⁰, Co⁰ on germination , growth and development and evaluating the chlorophyll and anthocyanin content under nano-particle treatment conditions in young corn plants were investigated .

results evaluated the growth and development of corn plants when seeds were treated with 3 types of nano Fe⁰, Cu⁰ and Co⁰ , through evaluation, it was shown that seeds treated with metal nanoparticles grew faster and more evenly, in which the impact of nano Cu⁰ and Co⁰ was stronger than nano

Fe⁰ in stem growth; on the contrary, nano Fe⁰ enhanced root growth better than the other two types of nano.

All three metal nanoparticles enhanced the ability to synthesize chlorophyll and anthocyanin, in which, nano Fe⁰ showed the highest role in enhancing chlorophyll; on the contrary, the treatment formula with Cu⁰ and Co⁰ at a concentration of 4mg/l gave the highest result in enhancing anthocyanin content .

Through the results of evaluating the effects of metal nanoparticles on germination rate, growth and development ability of corn plants and the ability to enhance anthocyanin biosynthesis. It was found that nano Cu⁰ at a concentration of 4mg/l gave the best results. Therefore, I continued to study the effects of nano Cu⁰ on the growth ability of corn plants under artificial drought conditions.

Evaluation of corn plant growth when treated with Cu nanoparticles 0.4 mg/l under normal conditions and artificial drought conditions. I evaluated some biochemical indicators such as chlorophyll and carotenoid content, anthocyanin content, SOD and APX enzyme activities in corn leaves, and yield components at 7 days, 14 days and 21 days after drought.

For chlorophyll and carotenoid content. The results showed that corn plants treated with nano Cu had higher chlorophyll and carotenoid content than the control under drought conditions at 7, 14, and 21 days after drought. Carotenoids are known as chlorophyll protectors. Carotenoid content in control plants under drought conditions decreased by 81, 64, and 53% at 7, 14, and 21 days after drought treatment, respectively. Meanwhile, plants treated with nano Cu had carotenoid content decreased by 79, 81, and 64% at 7, 14, and 21 days after drought treatment. The high carotenoid content in plants treated with nano Cu under drought conditions contributed to protecting the plants from chlorophyll degradation caused by drought conditions. In addition, the higher chlorophyll content in corn plants treated with nano Cu may also contribute to the less biomass loss compared to the

control.

Evaluation of the increase in anthocyanin content caused by drought showed that both groups treated with nano Cu⁰ and the control had increased anthocyanin content compared to the untreated sample. The anthocyanin content after 21 days of drought also had differences between the treatment groups. Under normal conditions without drought, corn plants treated with nano Cu and the control had similar anthocyanin content (the difference was not statistically significant). On the contrary, under 21 days of drought treatment, the anthocyanin content in corn plants treated with nano Cu was higher (1.16 times) than the control with a significant difference. Similar to the time point 14 days after drought, evaluation of the accumulation of anthocyanin caused by drought in corn plants treated with nano Cu and the control both showed a significant increase when compared to the corresponding non-drought samples. This result demonstrates that increasing anthocyanin content is one of the adaptive mechanisms of plants in response to drought conditions.

The results of enzyme activity measurements of corn leaves under normal conditions and artificial drought conditions showed that plants treated with nano Cu⁰ had higher SOD and APX enzyme activities than the control. SOD is a particularly stable enzyme that can convert destructive superoxide radicals into a less dangerous form, hydrogen peroxide. The increased activity of SOD under drought conditions helped corn plants treated with nano copper reduce the amount of superoxide accumulated in the plant, thereby helping the plant adapt better to drought conditions. Similarly, along with the increase in SOD enzyme activity, the analysis of APX enzyme activity also showed an increase in enzyme activity under drought conditions, thereby helping the plant reduce the amount of free oxidants in the plant. APX is known to be an enzyme involved in the conversion of hydrogen peroxide into water and standard oxygen. Increased APX activity reduces the amount of accumulated hydrogen peroxide, thereby

helping the plant respond better to drought through the detoxification mechanism caused by free oxidants.

Along with the increased carotenoid content (non-antioxidant), the increased activity of antioxidant enzymes such as SOD and APX helps plants to be better protected under drought conditions, as shown by the decrease and decomposition of chlorophyll caused by drought.

Compared with non-drought-treated plants, corn plants treated with nano Cu under drought conditions showed a 30% reduction in the number of grains/plant and a 20% reduction in grain weight (grain yield/plant). Meanwhile, the control plants under drought conditions showed a 77% reduction in the number of grains/plant and a 61% reduction in grain yield/plant. This result shows the potential of applying copper nanoparticles in maintaining corn yield under drought conditions. The grain yield results are also consistent with the maintenance of higher chlorophyll content in corn plants treated with nano copper under drought conditions compared with the corresponding control plants.

3.3.1.2. Effect of treatment with metal nanoparticles Fe^0 , Cu^0 , Co^0 on corn growth through field test results

The purpose of the experiment was to evaluate the growth, development and yield of corn when using metal nanoparticles to treat seeds. The experiments were carried out on a sloping alluvial land with light loam soil characteristics in Chieng Sung commune, Mai Son district, Son La province with the LVN10 corn variety.

Survey to evaluate the effects of seed treatment with metal nanoparticles Fe^0 , Cu^0 , Co^0 on the growth of maize plants at young stage , mature stage , drought resistance , and pest resistance. and to the factors that make up the yield and productivity of corn plants . The results showed that seeds treated with metal nanoparticles help corn plants grow faster and more evenly than the control, the pollen release and silking time is also earlier, the corn plants' ability to resist drought is better and that leads to better yield.

3.3.2. Results for ginger plants

The effects of treating ginger tubers with nano metals Cu⁰, Fe⁰, Co⁰ on the growth time and growth indicators of buffalo ginger plants were investigated, including: Evaluation of the effects of nano metals on height, branching ability, leaf length, width, harvested ginger yield and harvested ginger quality of buffalo ginger plants.

The results showed that for the tubers treated with metal nanoparticles, we saw that the ginger plants in the group treated with nano Fe⁰ had leaves 3-4 days earlier and tillered 1-2 days earlier than the control; those treated with nano Co⁰ had leaves 2-3 days earlier and tillered 1-2 days earlier than the control. In particular, treatment with nano Fe⁰ shortened the harvest time by about 5 days. Evaluation of harvested ginger yield showed that:

- Treatment with nano Cu⁰ at a concentration of 500 mg/ha gave a high yield exceeding 14.2% compared to the control.
- Buffalo ginger treated with nano Fe⁰ at a content of 400 mg/ha gave a high yield 30.8% higher than the control.
- Treatment with nano Co⁰ at a concentration of 300 mg/ha gave the highest yield, 45.02% higher than the control.

3.3.3. *Effects of metal nanoparticles on wheat and barley plants under temperate climate conditions*

The aim of this study was to investigate the effects of metal nanoparticles Fe⁰, Cu⁰, Co⁰ on the growth and development of wheat and barley plants in temperate climates when seeds were treated before planting. The experiment was conducted at the Institute of Experimental Botany of the National Academy of Sciences of Belarus.

effect of nano metals on the development of antifungal properties of wheat and barley seeds was investigated. The effect of pre-planting seed treatments on yield and plant structural indices was investigated.

The results of plant structure analysis showed that nano-treatment had a significant effect on stems and seeds. The most significant

improvement was observed for Fe⁰ and Co⁰ metal nanoparticles . These metal nanoparticles increased the average stem weight by 20-60%, and the ear weight by 20-50%. Seed treatment with 0.5 mg/kg Co⁰ nano gave the best results.

CONCLUDE

Based on the research results of the thesis, some conclusions can be drawn as follows:

1. By the method of reduction by newly generated hydrogen, the physical and chemical properties of nano materials Fe⁰, Cu⁰, Co⁰ were successfully fabricated and investigated . In which:

Fe⁰ was produced from Fe₂O₃ at a reduction reaction temperature of 400°C , reaction time of 90 minutes , average particle size of 58.76nm, purity of 99.67%.

Cu⁰ was produced from CuO at a reduction reaction temperature of 400 °C, reaction time of 60 minutes, average particle size of 58.94nm, purity of 99.60%.

Co⁰ was produced from Co₃O₄ at a reduction reaction temperature of 500 °C, reaction time of 60 minutes, average particle size of 71.75nm, purity of 99.71%.

2. The influence of metal nano content and ultrasound time on the zeta potential of the seed treatment solution has been investigated and a suitable process for treating different types of seeds has been proposed. Specifically: nano Fe⁰ suspension solution : Suitable ultrasonic vibration time for each concentration of 3mg/l, 4mg/l, 5mg/l is 20, 10, 20 minutes respectively.

nano Cu⁰ suspension solution : Suitable ultrasonic vibration time for each concentration of 3mg/l, 4mg/l, 5mg/l is 20 minutes.

nano Co⁰ suspension solution : Suitable ultrasonic vibration time for each concentration of 3mg/l, 4mg/l, 5mg/l is 20, 30, 30 minutes respectively.

3. The ability to stimulate growth during the germination stage, stem, root, leaf development, and increase yield of corn, ginger, wheat, and barley after treatment with metal nanoparticles Fe^0 , Cu^0 , and Co^0 has been studied and evaluated. Specifically as follows :

+ ***For corn:***

- Seeds treated with metal nanoparticles Fe^0 , Cu^0 , Co^0 help corn plants grow faster and more evenly than the control, and corn plants have better drought resistance.

- Clarifying the mechanism of the impact of nano metals on the growth and development and drought resistance of corn plants, especially when treated with nano Cu^0 . Seed treatment with nano Cu^0 at a concentration of 4 mg/ l gave the highest yield (74.66 tons/ha), exceeding the control (61.69 tons/ha) by 21.02%.

- The issue of post-harvest product quality is evaluated through the starch content in the finished corn. The results for the starch content in corn show that: The starch content in the treatment formula with nano Co^0 , Fe^0 is higher than the control. Although the starch content in the finished corn is not higher than the control, Nano Cu^0 compensates by increasing the yield beyond the control.

- Environmental and food safety issues were assessed through the residual metal content of Fe^0 , Cu^0 , Co^0 in finished corn. The results showed that the seed treatment process did not change much the metal content in finished corn, even decreased compared to the control or below the detection threshold of the measurement. The metal concentration in all corn samples was much lower than the permissible limits of the World Health Organization WHO.

+ ***For ginger:***

For tubers treated with metal nanoparticles, we see that ginger plants in the group treated with nano Fe^0 have leaves 3-4 days earlier and tiller 1-2 days earlier than the control; those treated with nano Co^0 have leaves 2-3

days earlier and tiller 1-2 days earlier than the control. In particular, treatment with nano Fe⁰ shortens the harvest time by about 5 days. Evaluation of harvested ginger yield shows that:

- Treatment with nano Cu⁰ at a concentration of 500 mg/ha gave a high yield exceeding 14.2% compared to the control.

- Buffalo ginger treated with nano Fe⁰ at a content of 400 mg/ha gave a high yield 30.8% higher than the control.

- Treatment with nano Co⁰ at a concentration of 300 mg/ha gave the highest yield, 45.02% higher than the control.

- The residual metal content of Fe⁰, Cu⁰, Co⁰ in ginger after harvest showed that the content of nano Fe⁰, Cu⁰ was low and lower than the control. The content of nano Co⁰ was below the detection threshold of the measurement.

- The issue of post-harvest product quality was evaluated through the content of 6-gingerol and 6-shogaol in ginger essential oil. The results showed that the group using nano Cu⁰ to treat ginger tubers had quite low levels of 6-gingerol and 6-shogaol in ginger essential oil, 1.7-3.8 times lower than the control. Meanwhile, nano Fe⁰, Co⁰ gave higher results than the control.

+ ***For wheat and barley:***

Analysis of plant structure showed that nanoparticle treatment had significant effects on stems and seeds. The most significant improvement was observed for Fe⁰ and Co⁰ metal nanoparticles. These metal nanoparticles increased the average stem weight by 20-60%, and the ear weight by 20-50%. Seed treatment with 0.5 mg/kg Co⁰ nanoparticle gave the best results.

4. Through the results of testing with different plants, in different climate and soil conditions, it shows that: Each type of plant, regardless of climate and soil conditions, can cause growth stimulation effects by metal nanoparticles after seed treatment. However, each type of metal nano particles can only have a positive effect on a certain type of plant, at a certain concentration.

NOVELTY OF THE THESIS

1. Development of a Novel Synthesis Method: Developed and clarified the theoretical basis and experimental conditions for the method of preparing non-powdered covalent metal nanocrystals (Fe^0 , Cu^0 , Co^0) from corresponding oxides and hydroxides by the reduction method by hydrogen generated from water electrolysis.

2. Established the fabrication conditions and characteristic parameters for the suspension solution of each type of metal nano (Fe^0 , Cu^0 , Co^0) to treat corn, wheat, barley/ginger seed before planting.

3. Indicated the mechanism of action and biological activity of metal nano on the growth and development of corn after seed treatment through the survey of important pigments such as chlorophyll and anthocyan content. Clarifying the drought tolerance mechanism of corn based on the impact of nano Cu^0 particles on enzyme activity (APX, SOD) of the plant.

4. It has been shown that treating seeds with nano metals gives positive results for many crops in different soil and climate conditions. However, each nano metal has a positive impact on each crop. In tropical climate conditions (Vietnam), treatment with nano Cu^0 with a content of 80mg/ha increased corn yield by 21.02%, nano Co^0 with a content of 300mg/ha increased ginger yield by 45.02%. In temperate climate conditions (Belarus), treatment with nano Co^0 at a concentration of 0.5 mg/kg of barley varieties increased the weight of rice panicles by 1.2-1.5 times compared to the control. The biosafety of seed treatment with metal nanoparticles was also demonstrated through the assessment of metal nanoparticle residues in harvested products, which were all below the limits set by the WHO.